



Safety Data Sheet

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Issue Date:	04/10/2021	Supersedes date:	14/08/2017

This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

IDENTIFICATION:

1.1. Product identifier

3M™ Platinum™ Plus Glaze 03080, 03180, 31180

Product Identification Numbers

60-4550-5431-6

1.2. Recommended use and restrictions on use

Recommended use

Automotive., Glaze

For Industrial or Professional use only.

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number

Company Emergency Hotline: EMERGENCY: 1800 097 146 (Australia only)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the SDSs for components of this product are:

28-8954-1, 29-5993-0

One or more components of this KIT is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

TRANSPORT INFORMATION

The Dangerous Goods Classification for the complete Kit is provided below.

UN No.: UN3269

Proper shipping name: POLYESTER RESIN KIT

Class/Division: 3

Packing Group: III

Marine Pollutant: Not applicable.

Hazchem Code: •2YE

IERG: 15

Australian Dangerous Goods Code (ADG) - Road/Rail Transport

Special Instructions: Limited quantity may apply

International Air Transport Association (IATA)- Air Transport

Special Instructions: Forbidden UN/ICAO packaging not available

International Maritime Dangerous Goods Code (IMDG)- Marine Transport

Special Instructions: Limited quantity may apply

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au



Safety Data Sheet

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Document group:	28-8954-1	Version number:	2.00
Issue Date:	10/10/2021	Supersedes date:	31/01/2017

This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier

3M™ Platinum™ Plus Glaze 03080, 03180, 03181, 03280, 31180

1.2. Recommended use and restrictions on use

Recommended use

Automotive., Body Repair

For Industrial or Professional use only.

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number

EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture

Flammable liquid: Category 3.
Serious Eye Damage/Irritation: Category 2.
Skin Sensitizer: Category 1B.
Carcinogenicity: Category 1A.
Specific Target Organ Toxicity (single exposure): Category 1.
Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for

Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard |

Pictograms



Hazard statements

H226	Flammable liquid and vapour.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H350	May cause cancer.
H370	Causes damage to organs: liver sensory organs.
H372	Causes damage to organs through prolonged or repeated exposure: respiratory system sensory organs.

Precautionary statements

General:

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.

Prevention:

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical, ventilating and lighting equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280K	Wear protective gloves and respiratory protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308 + P313 IF exposed or concerned: Get medical advice/attention.
P312 Call a POISON CENTRE or doctor/physician if you feel unwell.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P337 + P313 IF eye irritation persists: Get medical advice/attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P370 + P378 In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Disposal:

P501 Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other assigned/identified product hazards

Aspiration classification does not apply due to the viscosity of the product.

2.4. Other hazards which do not result in classification

May be harmful if swallowed.
Causes mild skin irritation.
May be harmful if inhaled.
May cause respiratory irritation.
May cause drowsiness or dizziness.
Toxic to aquatic life with long lasting effects.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
Limestone	1317-65-3	10 - 30
Styrene	100-42-5	10 - 30
Polyester resin	Trade Secret	10 - 30
Talc	14807-96-6	7 - 13
Polyester Polymer	Trade Secret	7 - 13
Titanium dioxide	13463-67-7	5 - 10
Inert Filler	Trade Secret	5 - 10
Synthetic Crystalline-Free Silica Gel	112926-00-8	1 - 5
Trimethylolpropane Triacrylate	15625-89-5	1 - 5
Organophilic Phyllosilicate	Trade Secret	1 - 5
Zinc Phosphate	7779-90-0	0.1 - 1
Quartz	14808-60-7	< 0.2

SECTION 4: First aid measures

4.1. Description of first aid measures
Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic skin reaction (redness, swelling, blistering, and itching). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects. See Section 11 for additional details. Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

Hazchem Code: •3Y

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. **WARNING !** A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not use in a confined area with minimal air exchange. Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators...) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Styrene	100-42-5	ACGIH	TWA:10 ppm;STEL:20 ppm	A3: Confirmed animal carcin., Ototoxicant
Styrene	100-42-5	Australia OELs	TWA(8 hours): 213 mg/m3 (50 ppm), STEL(15 minutes): 426 mg/m3 (100 ppm).	
Synthetic Crystalline-Free Silica Gel	112926-00-8	Australia OELs	TWA(Inspirable fraction)(8 hours):10 mg/m3	
CAS NO SEQ117921	1317-65-3	ACGIH	TWA(inhalable particulates):10 mg/m3	
CAS NO SEQ117922	1317-65-3	ACGIH	TWA(respirable particles):3 mg/m3	
Limestone	1317-65-3	Australia OELs	TWA(Inspirable dust)(8 hours):10 mg/m3	
Titanium dioxide	13463-67-7	ACGIH	TWA:10 mg/m ³	A4: Not class. as human carcin
Titanium dioxide	13463-67-7	Australia OELs	TWA(Inspirable dust)(8 hours):10 mg/m3	
Talc	14807-96-6	ACGIH	TWA(respirable fraction):2 mg/m3	A4: Not class. as human carcin
Talc	14807-96-6	Australia OELs	TWA(8 hours):2.5 mg/m3	
Quartz	14808-60-7	ACGIH	TWA(respirable fraction):0.025 mg/m3	A2: Suspected human carcin.
Quartz	14808-60-7	Australia OELs	TWA(8 hours):0.1 mg/m3;Limit value not established:	
Trimethylolpropane Triacrylate	15625-89-5	AIHA	TWA:1 mg/m3	SKIN
Inert Filler	Trade	Manufacturer	TWA(as non-fibrous,	

	Secret	determined	respirable)(8 hours):3 mg/m ³ ;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m ³	
Inert Filler	Trade Secret	ACGIH	TWA(as fiber):0.2 fiber/cc	A2: Suspected human carcin.
Inert Filler	Trade Secret	ACGIH	TWA(as fiber):1 fiber/cc	A3: Confirmed animal carcinogen.
Inert Filler	Trade Secret	ACGIH	TWA(as fiber):1 fiber/cc	A4: Not class. as human carcin
Inert Filler	Trade Secret	ACGIH	TWA(inhalable fraction):5 mg/m ³	A4: Not class. as human carcin
Inert Filler	Trade Secret	Australia OELs	TWA(as fiber)(8 hours):0.5 fibers/ml	
Inert Filler	Trade Secret	Australia OELs	TWA(as fiber)(8 hours):0.5 fibers/ml;TWA(8 hours):0.5 fibers/ml	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

Australia OELs : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Sen: Sensitiser

Sk: Absorption through the skin may be a significant source of exposure.

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilated enclosure for curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Fluoroelastomer

Polymer laminate

if this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an

exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Green
Odour	Pungent Styrene
Odour threshold	No data available.
pH	No data available.
Melting point/Freezing point	No data available.
Boiling point/Initial boiling point/Boiling range	> 145 °C
Flash point	35 °C [Test Method: Closed Cup]
Evaporation rate	0.1 - 0.5 [Details: n-Butyl Acetate = 1]
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	0.9 % [Details: based on styrene]
Flammable Limits(UEL)	6.8 % [Details: based on styrene]
Vapour pressure	No data available.
Vapor Density and/or Relative Vapor Density	3.6 - 3.66
Density	0.905 g/ml
Relative density	0.905 [Ref Std: WATER=1]
Water solubility	No data available.
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Autoignition temperature	No data available.
Decomposition temperature	No data available.
Viscosity/Kinematic Viscosity	28,800 - 33,600 mPa-s
Volatile organic compounds (VOC)	199 g/l [Test Method: calculated SCAQMD rule 443.1]
Volatile organic compounds (VOC)	22 % weight [Test Method: calculated per CARB title 2]
Percent volatile	22.1 % weight
VOC less H2O & exempt solvents	200 g/l [Test Method: calculated SCAQMD rule 443.1]
Molecular weight	No data available.

Nanoparticles

This material contains nanoparticles.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable. Stable under normal conditions. May become unstable at elevated temperatures and/or pressure.

10.3. Conditions to avoid

Heat.

Sparks and/or flames.

10.4. Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.5 Incompatible materials

Strong acids.

Alkali and alkaline earth metals.

Strong oxidising agents.

Strong bases.

10.6 Hazardous decomposition products**Substance****Condition**

Carbon monoxide.

Not specified.

Carbon dioxide.

Not specified.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

May be harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:**Single exposure may cause target organ effects:**

Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Liver effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice. Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests. Ocular effects: Signs/symptoms may include blurred or significantly impaired vision. Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Liver effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice. Immunological effects: Signs/symptoms may include alterations in the number of circulating immune cells, allergic skin and/or respiratory reaction, and changes in immune function.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE20 - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
Styrene	Dermal	Rat	LD50 > 2,000 mg/kg
Styrene	Inhalation-Vapour (4 hours)	Rat	LC50 11.8 mg/l
Styrene	Ingestion	Rat	LD50 5,000 mg/kg
Limestone	Dermal	Rat	LD50 > 2,000 mg/kg
Limestone	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Limestone	Ingestion	Rat	LD50 6,450 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Polyester Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Polyester Polymer	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Inert Filler	Dermal		LD50 estimated to be > 5,000 mg/kg
Inert Filler	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Trimethylolpropane Triacrylate	Dermal	Rabbit	LD50 5,170 mg/kg
Trimethylolpropane Triacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Synthetic Crystalline-Free Silica Gel	Dermal	Rabbit	LD50 > 5,000 mg/kg
Synthetic Crystalline-Free Silica Gel	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Synthetic Crystalline-Free Silica Gel	Ingestion	Rat	LD50 > 5,110 mg/kg
Zinc Phosphate	Dermal		LD50 estimated to be > 5,000 mg/kg
Zinc Phosphate	Ingestion	Rat	LD50 > 5,000 mg/kg

Quartz	Dermal	LD50 estimated to be > 5,000 mg/kg
Quartz	Ingestion	LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Styrene	Professional judgement	Mild irritant
Limestone	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Inert Filler	Professional judgement	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
Trimethylolpropane Triacrylate	Rabbit	Mild irritant
Synthetic Crystalline-Free Silica Gel	Rabbit	No significant irritation
Quartz	Professional judgement	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Styrene	Professional judgement	Moderate irritant
Limestone	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Inert Filler	Professional judgement	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
Trimethylolpropane Triacrylate	Rabbit	Corrosive
Synthetic Crystalline-Free Silica Gel	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
Styrene	Guinea pig	Not classified
Titanium dioxide	Human and animal	Not classified
Trimethylolpropane Triacrylate	Guinea pig	Sensitising
Synthetic Crystalline-Free Silica Gel	Human and animal	Not classified

Respiratory Sensitisation

Name	Species	Value
Talc	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Styrene	In Vitro	Some positive data exist, but the data are not sufficient for classification
Styrene	In vivo	Some positive data exist, but the data are not sufficient for classification
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Inert Filler	In Vitro	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic
Trimethylolpropane Triacrylate	In vivo	Not mutagenic
Trimethylolpropane Triacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification

Synthetic Crystalline-Free Silica Gel	In Vitro	Not mutagenic
Quartz	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Styrene	Ingestion	Mouse	Carcinogenic.
Styrene	Inhalation	Human and animal	Carcinogenic.
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Inert Filler	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.
Trimethylolpropane Triacrylate	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Synthetic Crystalline-Free Silica Gel	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Quartz	Inhalation	Human and animal	Carcinogenic.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Styrene	Ingestion	Not classified for female reproduction	Rat	NOAEL 21 mg/kg/day	3 generation
Styrene	Inhalation	Not classified for female reproduction	Rat	NOAEL 2.1 mg/l	2 generation
Styrene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.1 mg/l	2 generation
Styrene	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	60 days
Styrene	Ingestion	Not classified for development	Rat	NOAEL 400 mg/kg/day	during gestation
Styrene	Inhalation	Not classified for development	Multiple animal species	NOAEL 2.1 mg/l	during gestation
Limestone	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	prematuring & during gestation
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Synthetic Crystalline-Free Silica Gel	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Synthetic Crystalline-Free Silica Gel	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Synthetic Crystalline-Free Silica Gel	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Styrene	Inhalation	auditory system	Causes damage to organs	Multiple animal species	LOAEL 4.3 mg/l	not available
Styrene	Inhalation	liver	Causes damage to	Mouse	LOAEL 2.1 mg/l	not available

			organs			
Styrene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	occupational exposure
Styrene	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
Styrene	Inhalation	endocrine system	Not classified	Rat	NOAEL Not available	not available
Styrene	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2.1 mg/l	not available
Limestone	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Styrene	Inhalation	auditory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL not available	occupational exposure
Styrene	Inhalation	eyes	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Styrene	Inhalation	liver	May cause damage to organs through prolonged or repeated exposure	Mouse	LOAEL 0.85 mg/l	13 weeks
Styrene	Inhalation	nervous system	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	LOAEL 1.1 mg/l	not available
Styrene	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 0.85 mg/l	7 days
Styrene	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.6 mg/l	10 days
Styrene	Inhalation	respiratory system	Not classified	Multiple animal species	LOAEL 0.09 mg/l	not available
Styrene	Inhalation	heart gastrointestinal tract bone, teeth, nails, and/or hair muscles kidney and/or bladder	Not classified	Multiple animal species	NOAEL 4.3 mg/l	2 years
Styrene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 500 mg/kg/day	8 weeks
Styrene	Ingestion	immune system	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	not available
Styrene	Ingestion	liver kidney and/or bladder	Not classified	Rat	NOAEL 677 mg/kg/day	6 months

Styrene	Ingestion	hematopoietic system	Not classified	Dog	NOAEL 600 mg/kg/day	470 days
Styrene	Ingestion	heart respiratory system	Not classified	Rat	NOAEL 35 mg/kg/day	105 weeks
Limestone	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis respiratory system	Not classified	Rat	NOAEL 18 mg/m3	113 weeks
Inert Filler	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Trimethylolpropane Triacrylate	Dermal	immune system	May cause damage to organs though prolonged or repeated exposure	Mouse	NOAEL 50 mg/kg/day	16 days
Trimethylolpropane Triacrylate	Dermal	heart hematopoietic system kidney and/or bladder respiratory system	Not classified	Mouse	NOAEL 12 mg/kg/day	28 weeks
Synthetic Crystalline-Free Silica Gel	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Quartz	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

Name	Value
Styrene	Aspiration hazard

Exposure Levels

Refer Section 8.1 Control Parameters of this Safety Data Sheet.

Interactive Effects

Not determined.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be

reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:

GHS Chronic 2: Toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Limestone	1317-65-3	Green algae	Estimated	72 hours	EC50	>100 mg/l
Limestone	1317-65-3	Rainbow trout	Estimated	96 hours	LC50	>100 mg/l
Limestone	1317-65-3	Water flea	Estimated	48 hours	EC50	>100 mg/l
Limestone	1317-65-3	Green algae	Estimated	72 hours	EC10	>100 mg/l
Styrene	100-42-5	Activated sludge	Experimental	30 minutes	EC50	500 mg/l
Styrene	100-42-5	Fathead minnow	Experimental	96 hours	LC50	4.02 mg/l
Styrene	100-42-5	Green Algae	Experimental	72 hours	EC50	4.9 mg/l
Styrene	100-42-5	Water flea	Experimental	48 hours	EC50	4.7 mg/l
Styrene	100-42-5	Green algae	Experimental	96 hours	EC10	0.28 mg/l
Styrene	100-42-5	Water flea	Experimental	21 days	NOEC	1.01 mg/l
Polyester Polymer	Trade Secret		Data not available or insufficient for classification			N/A
Talc	14807-96-6		Data not available or insufficient for classification			N/A
Inert Filler	Trade Secret	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Inert Filler	Trade Secret	Water flea	Experimental	72 hours	EC50	>1,000 mg/l
Inert Filler	Trade Secret	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
Inert Filler	Trade Secret	Green algae	Experimental	72 hours	NOEC	>=1,000 mg/l
Titanium dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	>=1,000 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l
Synthetic Crystalline-Free Silica Gel	112926-00-8	Green algae	Estimated	72 hours	EC50	440 mg/l
Synthetic Crystalline-Free Silica Gel	112926-00-8	Water flea	Estimated	48 hours	EC50	7,600 mg/l

Synthetic Crystalline-Free Silica Gel	112926-00-8	Zebra Fish	Estimated	96 hours	LC50	5,000 mg/l
Synthetic Crystalline-Free Silica Gel	112926-00-8	Green algae	Estimated	72 hours	NOEC	60 mg/l
Trimethylolpropane Triacrylate	15625-89-5	Activated sludge	Experimental	30 minutes	EC20	625 mg/l
Trimethylolpropane Triacrylate	15625-89-5	Green algae	Experimental	96 hours	EC50	14.5 mg/l
Trimethylolpropane Triacrylate	15625-89-5	Water flea	Experimental	48 hours	LC50	19.9 mg/l
Trimethylolpropane Triacrylate	15625-89-5	Zebra Fish	Experimental	96 hours	LC50	0.87 mg/l
Trimethylolpropane Triacrylate	15625-89-5	Green algae	Experimental	72 hours	EC10	1.9 mg/l
Zinc Phosphate	7779-90-0	Activated sludge	Estimated	3 hours	EC50	10 mg/l
Zinc Phosphate	7779-90-0	Crustacea other	Estimated	48 hours	EC50	0.08 mg/l
Zinc Phosphate	7779-90-0	Green Algae	Estimated	72 hours	EC50	0.083 mg/l
Zinc Phosphate	7779-90-0	Rainbow trout	Estimated	96 hours	LC50	0.33 mg/l
Zinc Phosphate	7779-90-0	Water flea	Estimated	48 hours	EC50	0.12 mg/l
Zinc Phosphate	7779-90-0	Diatom	Estimated	72 hours	EC50	0.04 mg/l
Zinc Phosphate	7779-90-0	Green Algae	Estimated	72 hours	NOEC	0.01 mg/l
Zinc Phosphate	7779-90-0	Water flea	Estimated	7 days	NOEC	0.026 mg/l
Quartz	14808-60-7	Green Algae	Estimated	72 hours	EC50	440 mg/l
Quartz	14808-60-7	Water flea	Estimated	48 hours	EC50	7,600 mg/l
Quartz	14808-60-7	Zebra Fish	Estimated	96 hours	LC50	5,000 mg/l
Quartz	14808-60-7	Green Algae	Estimated	72 hours	NOEC	60 mg/l

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Limestone	1317-65-3	Data not available-insufficient			N/A	
Styrene	100-42-5	Experimental Photolysis		Photolytic half-life (in air)	6.64 hours (t _{1/2})	Non-standard method
Styrene	100-42-5	Experimental Biodegradation	28 days	BOD	70.9 % BOD/ThBOD	Non-standard method
Polyester Polymer	Trade Secret	Data not available-insufficient			N/A	
Talc	14807-96-6	Data not available-insufficient			N/A	
Inert Filler	Trade Secret	Data not available-insufficient			N/A	

Titanium dioxide	13463-67-7	Data not available-insufficient			N/A	
Synthetic Crystalline-Free Silica Gel	112926-00-8	Data not available-insufficient			N/A	
Trimethylolpropane Triacrylate	15625-89-5	Experimental Biodegradation	28 days	CO2 evolution	82-90 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
Zinc Phosphate	7779-90-0	Data not available-insufficient			N/A	
Quartz	14808-60-7	Data not available-insufficient			N/A	

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Limestone	1317-65-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Styrene	100-42-5	Experimental Bioconcentration		Log Kow	2.96	Non-standard method
Polyester Polymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Talc	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Inert Filler	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Experimental BCF-Carp	42 days	Bioaccumulation factor	9.6	Non-standard method
Synthetic Crystalline-Free Silica Gel	112926-00-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Trimethylolpropane Triacrylate	15625-89-5	Estimated Bioconcentration		Log Kow	4.35	Non-standard method
Quartz	14808-60-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport

UN No.: UN1866

Proper shipping name: RESIN SOLUTION

Class/Division: 3

Sub Risk: Not applicable.

Packing Group: III

Hazchem Code: •3Y

IERG: 14

International Air Transport Association (IATA) - Air Transport

UN No.: UN1866

Proper shipping name: RESIN SOLUTION

Class/Division: 3

Sub Risk: Not applicable.

Packing Group: III

Special Instructions: Forbidden UN/ICAO packaging not available

International Maritime Dangerous Goods Code (IMDG)- Marine Transport

UN No.: UN1866

Proper shipping name: RESIN SOLUTION

Class/Division: 3

Sub Risk: Not applicable.

Packing Group: III

Marine Pollutant: Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:

All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC). Conditions may apply prior to introduction for direct importers of this product. Please contact 3M Australia on 136 136 for further details.

Poison Schedule: This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

SECTION 16: Other information

Revision information:

Complete document review.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

Greenguard® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier

3M™ Cream Hardener (Red, White & Blue)

1.2. Recommended use and restrictions on use

Recommended use

Automotive., hardener for body fillers & glazes

For Industrial or Professional use only.

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number

EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture

Organic Peroxide: Type E.

Serious Eye Damage/Irritation: Category 2.

Skin Sensitizer: Category 1B.

2.2. Label elements

The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

Signal word

Warning

Symbols

Flame | Exclamation mark |

Pictograms



Hazard statements

H242	Heating may cause a fire.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.

Precautionary statements

General:

P102	Keep out of reach of children.
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Prevention:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P234	Keep only in original packaging.
P235	Keep cool.
P240	Ground and bond container and receiving equipment.
P264	Wash thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280B	Wear protective gloves and eye/face protection.

Response:

P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P337 + P313	IF eye irritation persists: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Storage:

P403	Store in a well-ventilated place.
P410	Protect from sunlight.
P411	Store at temperatures not exceeding 5C/40F.
P420	Store separately.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
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2.3. Other assigned/identified product hazards

None known.

2.4. Other hazards which do not result in classification

May be harmful in contact with skin.

Very toxic to aquatic life with long lasting effects.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
Benzoyl Peroxide	94-36-0	30 - 60
Benzoic Acid, C9-11-Branched Alkyl Esters	131298-44-7	10 - 30
Water	7732-18-5	10 - 30
Zinc Stearate	557-05-1	3 - 7
Calcium Sulfate	7778-18-9	1 - 5
Iron Oxide (Fe ₂ O ₃)	1309-37-1	1 - 5
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	9038-95-3	1 - 5
Ferric Ammonium Ferrocyanide	25869-00-5	0 - 1
Ferric Ferrocyanide	14038-43-8	0 - 1

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode. Part of the oxygen for combustion is supplied by the peroxide itself.

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

Hazchem Code: 1W

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Eliminate all ignition sources if safe to do so. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

WARNING ! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not use in a confined area with minimal air exchange. Keep out of reach of children. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Keep container tightly closed. Protect from sunlight. Store away from heat. Store at temperatures not exceeding 32C. Keep cool. Keep only in original container. Store away from other materials. Keep/store away from clothing and other combustible materials.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Iron Oxide (FE2O3)	1309-37-1	ACGIH	TWA(respirable fraction):5 mg/m3	A4: Not class. as human carcin
Iron Oxide (FE2O3)	1309-37-1	Australia OELs	TWA(as Fe, fume)(8 hours):5 mg/m3	
CYANIDES	14038-43-8	Australia OELs	TWA(as CN)(8 hours):5 mg/m3	SKIN
CAS NO SEQ117921	557-05-1	ACGIH	TWA(inhalable particulates):10 mg/m3	

CAS NO SEQ117922	557-05-1	ACGIH	TWA(respirable particles):3 mg/m3	
Calcium Sulfate	7778-18-9	ACGIH	TWA(inhalable fraction):10 mg/m3	
Calcium Sulfate	7778-18-9	Australia OELs	TWA(Inspirable dust)(8 hours):10 mg/m3	
Benzoyl Peroxide	94-36-0	ACGIH	TWA:5 mg/m3	A4: Not class. as human carcin
Benzoyl Peroxide	94-36-0	Australia OELs	TWA(8 hours):5 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

Australia OELs : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Sen: Sensitiser

Sk: Absorption through the skin may be a significant source of exposure.

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilation adequate to maintain dust concentration below minimum explosive concentrations. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Nitrile rubber.

Polymer laminate

if this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Nitrile
Apron - polymer laminate

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following

respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Viscous.
Colour	Red
Odour	Slight Ester
Odour threshold	No data available.
pH	No data available.
Melting point/Freezing point	No data available.
Boiling point/Initial boiling point/Boiling range	No data available.
Flash point	111 °C [Test Method: Estimated]
Evaporation rate	No data available.
Flammability (solid, gas)	Organic Peroxide: Type E.
Flammable Limits(LEL)	Not applicable.
Flammable Limits(UEL)	Not applicable.
Vapour pressure	Not applicable.
Vapor Density and/or Relative Vapor Density	Not applicable.
Density	1.2 g/cm3
Relative density	1.2 [@ 25 °C] [Ref Std: WATER=1]
Water solubility	Negligible
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Autoignition temperature	No data available.
Decomposition temperature	No data available.
Viscosity/Kinematic Viscosity	No data available.
Volatile organic compounds (VOC)	0 g/l [Test Method: calculated SCAQMD rule 443.1]
Volatile organic compounds (VOC)	0 % weight [Test Method: calculated per CARB title 2]
Percent volatile	20 % [Details: Water is the volatile component]
VOC less H2O & exempt solvents	0 g/l [Test Method: calculated SCAQMD rule 443.1]
Molecular weight	Not applicable.

Nanoparticles

This material does not contain nanoparticles.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable. Stable unless exposed to heat, flames and drying conditions.

10.3. Conditions to avoid

Heat.

10.4. Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.5 Incompatible materials

Accelerators

10.6 Hazardous decomposition products**Substance****Condition**

Carbon monoxide.

Not specified.

Carbon dioxide.

Not specified.

Toxic vapour, gas, particulate.

Not specified.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

May be harmful in contact with skin.

Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE _{2,000} - 5,000 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE >12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Benzoyl Peroxide	Dermal		LD ₅₀ estimated to be 2,000 - 5,000 mg/kg

3M™ Cream Hardener (Red, White & Blue)

Benzoyl Peroxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 24.3 mg/l
Benzoyl Peroxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Benzoic Acid, C9-11-Branched Alkyl Esters	Dermal	Rabbit	LD50 > 2,000 mg/kg
Benzoic Acid, C9-11-Branched Alkyl Esters	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5 mg/l
Benzoic Acid, C9-11-Branched Alkyl Esters	Ingestion	Rat	LD50 > 5,000 mg/kg
Zinc Stearate	Dermal	Rabbit	LD50 > 2,000 mg/kg
Zinc Stearate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 50 mg/l
Zinc Stearate	Ingestion	Rat	LD50 > 5,000 mg/kg
Iron Oxide (FE2O3)	Dermal	Not available	LD50 3,100 mg/kg
Iron Oxide (FE2O3)	Ingestion	Not available	LD50 3,700 mg/kg
Calcium Sulfate	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Calcium Sulfate	Ingestion	Rat	LD50 > 5,000 mg/kg
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Dermal	Rabbit	LD50 > 16,960 mg/kg
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5 mg/l
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	Rat	LD50 4,240 mg/kg
Ferric Ammonium Ferrocyanide	Dermal		LD50 estimated to be > 5,000 mg/kg
Ferric Ferrocyanide	Dermal		LD50 estimated to be > 5,000 mg/kg
Ferric Ammonium Ferrocyanide	Ingestion	Rat	LD50 > 5,110 mg/kg
Ferric Ferrocyanide	Ingestion	Rat	LD50 > 8,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Benzoyl Peroxide	Rabbit	Minimal irritation
Zinc Stearate	Rabbit	No significant irritation
Iron Oxide (FE2O3)	Rabbit	No significant irritation
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
Benzoyl Peroxide	Rabbit	Severe irritant
Zinc Stearate	Rabbit	No significant irritation
Iron Oxide (FE2O3)	Rabbit	No significant irritation
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
Benzoyl Peroxide	Guinea pig	Sensitising
Iron Oxide (FE2O3)	Human	Not classified

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Benzoyl Peroxide	In Vitro	Not mutagenic
Benzoyl Peroxide	In vivo	Not mutagenic
Iron Oxide (FE2O3)	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Benzoyl Peroxide	Ingestion	Multiple animal species	Not carcinogenic
Benzoyl Peroxide	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Iron Oxide (FE2O3)	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	Rat	Not carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Benzoyl Peroxide	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Benzoyl Peroxide	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	premating & during gestation
Benzoyl Peroxide	Ingestion	Not classified for development	Rat	NOAEL 500 mg/kg/day	premating & during gestation
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation	Not classified for male reproduction	Rat	NOAEL 1 mg/l	2 weeks

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	nervous system	Not classified	Rat	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Iron Oxide (FE2O3)	Inhalation	pulmonary fibrosis pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation	endocrine system hematopoietic system liver nervous system	Not classified	Rat	NOAEL 1 mg/l	2 weeks
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 0.005 mg/l	2 weeks

Ether						
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation	respiratory system	Not classified	Rat	LOAEL 0.001 mg/l	2 weeks
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation	heart	Not classified	Rat	NOAEL 0.5 mg/l	2 weeks
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 145 mg/kg/day	90 days
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 500 mg/kg/day	2 years
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	heart endocrine system respiratory system	Not classified	Rat	NOAEL 3,770 mg/kg/day	90 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Exposure Levels

Refer Section 8.1 Control Parameters of this Safety Data Sheet.

Interactive Effects

Not determined.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

GHS Acute 1: Very toxic to aquatic life.

Chronic aquatic hazard:

GHS Chronic 1: Very toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Benzoyl Peroxide	94-36-0	Green Algae	Experimental	72 hours	EC50	0.071 mg/l

3M™ Cream Hardener (Red, White & Blue)

Benzoyl Peroxide	94-36-0	Rainbow trout	Experimental	96 hours	LC50	0.06 mg/l
Benzoyl Peroxide	94-36-0	Water flea	Experimental	48 hours	EC50	0.11 mg/l
Benzoyl Peroxide	94-36-0	Green Algae	Experimental	72 hours	NOEC	0.02 mg/l
Benzoyl Peroxide	94-36-0	Water flea	Experimental	21 days	EC10	0.001 mg/l
Benzoyl Peroxide	94-36-0	Activated sludge	Experimental	30 minutes	EC50	35 mg/l
Benzoyl Peroxide	94-36-0	Redworm	Experimental	14 days	LC50	>1,000 mg/kg (Dry Weight)
Benzoyl Peroxide	94-36-0	Soil microbes	Experimental	28 days	EC50	2,300 mg/kg (Dry Weight)
Benzoic Acid, C9-11- Branched Alkyl Esters	131298-44-7	Activated sludge	Experimental	3 hours	EC50	>100 mg/l
Benzoic Acid, C9-11- Branched Alkyl Esters	131298-44-7		Data not available or insufficient for classification			N/A
Zinc Stearate	557-05-1	Water flea	Experimental	48 hours	EC50	>100 mg/l
Zinc Stearate	557-05-1	Zebra Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Calcium Sulfate	7778-18-9	Activated sludge	Estimated	3 hours	NOEC	1,000 mg/l
Calcium Sulfate	7778-18-9	Algae or other aquatic plants	Experimental	96 hours	EC50	3,200 mg/l
Calcium Sulfate	7778-18-9	Bluegill	Experimental	96 hours	LC50	>2,980 mg/l
Calcium Sulfate	7778-18-9	Water flea	Experimental	48 hours	LC50	>1,970 mg/l
Calcium Sulfate	7778-18-9	Water flea	Estimated	21 days	NOEC	1,270 mg/l
Iron Oxide (FE2O3)	1309-37-1	Golden Orfe	Experimental	48 hours	LC50	>1,000 mg/l
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	9038-95-3	Inland Silverside	Analogous Compound	96 hours	LC50	650 mg/l
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	9038-95-3	Activated sludge	Experimental	16 hours	IC50	32,000 mg/l
Ferric Ammonium Ferrocyanide	25869-00-5	Water flea	Endpoint not reached	24 hours	EC50	>100 mg/l
Ferric Ammonium Ferrocyanide	25869-00-5	Activated sludge	Experimental	3 hours	NOEC	100 mg/l
Ferric	25869-00-5	Common Carp	Experimental	96 hours	LC50	>100 mg/l

Ammonium Ferrocyanide						
Ferric Ammonium Ferrocyanide	25869-00-5	Green Algae	Experimental	72 hours	EC50	9.7 mg/l
Ferric Ammonium Ferrocyanide	25869-00-5	Green Algae	Experimental	72 hours	NOEC	8 mg/l
Ferric Ammonium Ferrocyanide	25869-00-5	Water flea	Experimental	21 days	EC10	0.168 mg/l
Ferric Ferrocyanide	14038-43-8	Golden Orfe	Estimated	96 hours	LC50	>100 mg/l

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Benzoyl Peroxide	94-36-0	Experimental Hydrolysis		Hydrolytic half-life	5.2 hours (t 1/2)	OECD 111 Hydrolysis func of pH
Benzoyl Peroxide	94-36-0	Experimental Biodegradation	28 days	BOD	71 % BOD/ThBOD	OECD 301D - Closed bottle test
Benzoic Acid, C9-11- Branched Alkyl Esters	131298-44-7	Data not available-insufficient			N/A	
Zinc Stearate	557-05-1	Experimental Biodegradation	28 days	BOD	14.6 % BOD/ThBOD	OECD 301D - Closed bottle test
Calcium Sulfate	7778-18-9	Data not available-insufficient			N/A	
Iron Oxide (FE2O3)	1309-37-1	Data not available-insufficient			N/A	
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	9038-95-3	Data not available-insufficient			N/A	
Ferric Ammonium Ferrocyanide	25869-00-5	Data not available-insufficient			N/A	
Ferric Ferrocyanide	14038-43-8	Data not available-insufficient			N/A	

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Benzoyl Peroxide	94-36-0	Experimental Bioconcentration		Log Kow	3.2	OECD 117 log Kow HPLC method
Benzoic Acid, C9-11- Branched Alkyl	131298-44-7	Data not available or insufficient for	N/A	N/A	N/A	N/A

Esters		classification				
Zinc Stearate	557-05-1	Experimental Bioconcentration		Log Kow	4.64	OECD 117 log Kow HPLC method
Calcium Sulfate	7778-18-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Iron Oxide (Fe ₂ O ₃)	1309-37-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	9038-95-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Ferric Ammonium Ferrocyanide	25869-00-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Ferric Ferrocyanide	14038-43-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport

UN No.: UN3108

Proper shipping name: ORGANIC PEROXIDE TYPE E, SOLID , (DIBENZOYL PEROXIDE (AS A PASTE), <= 52%)

Class/Division: 5.2

Sub Risk: Not applicable.

Packing Group: Not applicable.

Special Instructions: Limited quantity may apply

Hazchem Code: 1W

IERG: 32

International Air Transport Association (IATA) - Air Transport

UN No.: UN3108

Proper shipping name: ORGANIC PEROXIDE TYPE E, SOLID , (DIBENZOYL PEROXIDE (AS A PASTE), <= 52%)

Class/Division: 5.2

Sub Risk: Not applicable.

Packing Group: Not applicable.

Special Instructions: Forbidden packaging does not meet requirements for this mode of transport

International Maritime Dangerous Goods Code (IMDG)- Marine Transport

UN No.: UN3108

Proper shipping name: ORGANIC PEROXIDE TYPE E, SOLID , (DIBENZOYL PEROXIDE (AS A PASTE), <= 52%)

Class/Division: 5.2

Sub Risk: Not applicable.

Packing Group: Not applicable.

Marine Pollutant: Benzoyl Peroxide

Special Instructions: Limited quantity may apply

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:

The chemical components contained within this product are listed on the Australian Inventory of Chemical Substances and are in compliance with the requirements of the Industrial Chemicals (Notification and Assessment) Act 1989 as amended.

Poison Schedule: This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

SECTION 16: Other information

Revision information:

Complete document review.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au